

# Service

## **BULLETIN #117**

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MODELS AFFECTED	<b>P-63</b>
SUBJECT	<b>TORQUE SPECIFICATIONS AND SLAVE PISTON LASH SETTING</b>

**On June 28, 1991, PACBRAKE model P-63 was released for application on 12.7L Detroit Diesel Series 60 engines.**

Some important specifications need to be adhered to:

- Engine brake housing hold down flange screw torque 80 lb.ft.(110 N•m).
- Engine brake adjusting screw locknut 25 lb.ft. (35 N•m)
- Slave Piston lash setting. 1/2 turn back from zero. This method gives the correct clearance of .025”.

This information can also be found in the P-63 installation manual, form L2008.

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ENGINE & EXHAUST BRAKES