

Service

PROCEDURES

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SUBJECT

**INSTALLATION INSTRUCTIONS FOR
PACBRAKE WARM-UP SYSTEM**

1. Install exhaust restricter directly* on to turbo using the clamp provided.
2. Position the restricter and tighten the clamp to a torque of 15 lbs. ft.
3. Using the air line and fittings provided, plumb the system as shown in the schematic.
4. Wire the switch and solenoid using 12 Volt power from the switched side of the ignition.
5. No adjustment is necessary as backpressure is predetermined by air and exhaust pressures.

*If restricter cannot be installed directly onto the turbo due to lack of room, an adapter Part Number C11752 is available from Pacbrake. This will allow installation in an alternate location downstream from the turbo.

Pacbrake Service

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