

Subject: Dodge Compressor Relocation Instructions

- 1** Disconnect the electrical connections and air line, then remove the compressor assembly from its existing location.
- 2** Remove the three capscrews shown in the photo. Not all vehicles have the three forward capscrews shown, therefore removal of the front two capscrews may not be necessary.
- 3** Position the 1 small O.D. spacer provided on the air intake horn. Choose the correct spacers for your application and position them over the two front mounting locations.
- 4** Install the compressor assembly over the spacers, threading the front drivers side capscrew first, then the remaining two capscrews. Torque the rear capscrew to 18 ft. lbs. 24 N•m. Tighten the front capscrews to approximately 32 ft. lbs. 43 N•m.
- 5** Install the compressor air intake filter on the firewall flange shown in the photo. Using 7/16" flat washer supplied on top of the firewall flange then offer the filter mounting stud through both. Install the nylon hose from the compressor air intake to the remote filters barbed fitting.
- 6** Connect the red wire to the positive battery terminal and the black ground wire on the negative battery terminal on the drivers side battery. Reconnect the black ECM wire if cut in step 1. Install the nylon air line supplied from the compressor outlet to the Pacbrake air cylinder.

