

L6455 • ECN 1-1941

PLEASE NOTE:

Store this document in your vehicle glove box or with your important engine documents for future reference.

# 800.663.0096

www.powerhalt.com



**IMPORTANT:** Prior to proceeding:

- Ensure all wiring harness connections are securely connected to their mates.
- Inspect all wiring for signs of damage or wear that could cause electrical shorts or discontinuities.
- Ensure valve is re-calibrated (See PowerGuard Programming Manual [L6452]) if individual system components are replaced.
- ▲ Use your discretion to restart the engine after an engine shut-down. In most cases, it is recommended to wait until the cause is understood and shared with the necessary safety parties before restarting.

#### AUTOMATIC CONTROL KITS ONLY:

The PH3 is a smart system which monitors operating conditions. It ensures that potential issues are identified in a timely manner, preventing unwanted downtime and safety concerns.

If there is a system error detected during operation, the following will occur:

- 1. Rapid alternating flashing of red and green lights on membrane switch.
- 2. A one second pause followed by a number of simultaneous flashes corresponding to the error code.
- 3. Cycle repeats until error is resolved and system power is cycled.

#### WARNING:

- Valve disabled when system displaying error code. Valve will not respond to any commands and will not actively hold its position.
- Cycling power clears error code but should only be done once issue is understood. Do NOT cycle power until underlying cause is resolved.
- Do NOT cycle power by removing connectors from PowerGuard Controller. Cycle power by disconnecting at battery or removing fuse.
- Do NOT operate engine with any harness connections disconnected. This is dangerous and could cause valve to trip.
- Unnecessary connection and disconnection of harness connections wears out plating on electrical contacts and will affect continuity.

Cause	Solution
The valve failed to close (1) or open (2) – the valve motor position is not reading.	<ul> <li>Ensure all connectors are fully seated and cycle system power to clear the code.</li> <li>Inspect the valve for any obstructions and remove if possible.</li> <li>Perform <u>Calibration</u> to re-calibrate the valve. Refer to PowerGuard Programming Manual for more information</li> </ul>
Gear tooth sensor is damaged (RARE).	• Cycle power. If error re-occurs immediately, disconnect gear tooth sensor from harness & cycle power again. If error does not re-occur upon second cycling of power, contact Pacbrake support for replacement gear tooth sensor.

#### Error Code 1-2

#### Error Code 3-4

Cause	Solution
The valve opens (3) or closes (4)	<ul> <li>Inspect the valve for any obstructions and remove if possible.</li> </ul>
too slowly or not all the way.	<ul> <li>Attempt to manually press the flap closed/open while feeling for any binding.</li> </ul>
Gear tooth sensor is damaged (RARE).	• Cycle power. If error re-occurs immediately, disconnect gear tooth sensor from harness & cycle power again. If error does not re-occur upon second cycling of power, contact Pacbrake support for replacement gear tooth sensor.

# **Error Code 5**

Cause	Solution
The valve is drawing too much	<ul> <li>Inspect all wiring for signs of damage. Contact Pacbrake support for</li> </ul>
current.	replacement harness if necessary.
	<ul> <li>Identify valve serial number and contact Pacbrake support.</li> </ul>

# **Error Code 6-9**

Cause	Solution
Internal controller error.	<ul> <li>Identify valve serial number and contact Pacbrake support for replacement controller.</li> </ul>

# Error Code 10

Cause	Solution
Valve motor position sensor reading is out of range, disconnected, or failed.	<ul> <li>Ensure all connectors are fully seated and cycle system power to clear the code.</li> <li>Identify valve serial number and contact Pacbrake support.</li> </ul>
Gear tooth sensor is damaged (RARE).	• Cycle power. <u>If error re-occurs immediately</u> , disconnect gear tooth sensor from harness & cycle power again. If error does not re-occur upon second cycling of power, contact Pacbrake support for replacement gear tooth sensor.

# **Error Code 11**

Cause	Solution
Valve motor is receiving no power or a low voltage.	<ul> <li>Ensure all connectors are fully seated. Pay particular attention to the 2 pin connector on the PowerGuard controller. Cycle system power to clear code.</li> <li>Inspect wiring for signs of damage. Contact Pacbrake support for replacement harness if necessary.</li> </ul>
	<ul> <li>Perform <u>Calibration</u> to re-calibrate the valve. Refer to PowerGuard Programming Manual for more information</li> </ul>
	<ul> <li>Identify valve serial number and contact Pacbrake support.</li> </ul>

## Error Code 12

Cause	Solution
Valve motor failed to rotate in	• Ensure black 14 AWG wire traces from Pin 4 on valve motor connector to Pin A
the correct direction and may	on 2 pin connector at controller. Ensure red 14 AWG wire traces from Pin 2 on
be miswired.	valve motor connector to Pin B on 2 pin connector at controller.
	<ul> <li>Identify valve serial number and contact Pacbrake support.</li> </ul>



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Cause	Solution
Valve position outside of calibrated range.	<ul> <li>Ensure all connectors are fully seated and cycle system power to clear the code.</li> <li>Identify valve serial number and contact Pacbrake support.</li> </ul>
Gear tooth sensor is damaged (RARE).	• Cycle power. <u>If error re-occurs immediately</u> , disconnect gear tooth sensor from harness & cycle power again. If error does not re-occur upon second cycling of power, contact Pacbrake support for replacement gear tooth sensor.

# Error Code 13

#### Error Code 14-18

Cause	Solution
Internal controller error.	<ul> <li>Inspect all wiring for signs of damage. Contact Pacbrake support for replacement harness if necessary.</li> <li>Ensure system voltage does not drop below 10V upon start-up/engine cranking and replace/charge battery if necessary. Cycle system power to clear code.</li> <li>Identify valve serial number and contact Pacbrake support for replacement controller.</li> </ul>

#### **Error Code 19**

Cause	Solution
Electronic interference.	<ul> <li>Identify valve serial number and contact Pacbrake support.</li> </ul>
The valve is obstructed.	<ul> <li>Ensure all connectors are fully seated and cycle system power to clear the code.</li> <li>Inspect the valve for any obstructions and remove if possible.</li> <li>Perform <u>Calibration</u> to re-calibrate the valve. Refer to PowerGuard Programming Manual for more information</li> </ul>
Gear tooth sensor is damaged (RARE).	• Cycle power. If error re-occurs immediately, disconnect gear tooth sensor from harness & cycle power again. If error does not re-occur upon second cycling of power, contact Pacbrake support for replacement gear tooth sensor.

# False Trip: System has automatically shut down the engine at the incorrect engine speed

Cause	Solution
PowerGuard Controller is not programmed for the correct trip speed.	• Use <u>TEST Mode</u> to ensure the controller was programmed correctly. Refer to PowerGuard Programming Manual for more information.
Speed sensor is not correctly	• See Sneed Sensor troubleshooting below
sensing the engine speed.	
Secondary Set-Point is	
enabled/disabled and is causing	• Depending on your application, ensure that the Secondary Set-Point is correctly
the system to trip at the	enabled/disabled.
incorrect speed.	
Auxiliary Trip Input is activated.	<ul> <li>Confirm that an auxiliary trip input harness is being used and check for activation signal.</li> </ul>
Wiring harness is loose.	• Ensure all connectors are fully seated.
Wiring harness is damaged.	<ul> <li>Inspect all wiring for signs of damage. Contact Pacbrake support for replacement harness if necessary.</li> </ul>

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# **Engine will not start**

Cause	Solution
Valve does not remain open or is stuck in the closed position.	<ul> <li>Confirm if red light is illuminated.</li> <li>Attempt to actuate the valve with the manual override function. Listen for valve movement.</li> <li>Inspect the valve for any obstructions and remove if possible.</li> <li>Ensure all connectors are fully seated.</li> <li>Inspect all wiring for signs of damage. Contact Pacbrake support for replacement harness if necessary.</li> </ul>
Stock vehicle gear tooth sensor (IF EQUIPPED) is being misread.	<ul> <li>Ensure the supplied PowerHalt T-Jumper Harness is securely connected at all 3 of its connection points.</li> <li>Inspect all wiring for signs of damage. Contact Pacbrake support for replacement harness if necessary.</li> <li>Attempt to disconnect the supplied PowerHalt T-Jumper Harness and install the factory harness as originally connected. Contact Pacbrake support for replacement PowerHalt Harness if necessary.</li> <li>Use a multi-meter to ensure the sensor is working correctly and replace if necessary.</li> </ul>

# Engine fails to shut down when valve actuates

Cause	Solution
There is a leak in the system	
allowing air to continue entering	<ul> <li>Inspect all piping/hosing for leaks and repair/patch.</li> </ul>
the engine.	
Valve is installed backwards.	• Ensure that electrical connector points in direction of air flow. Refer to Installation Manual for more information.

## Manual Override Function fails to actuate valve

Cause	Solution
Wiring harness is loose.	• Ensure all connectors are fully seated.
Wiring harness is damaged.	<ul> <li>Inspect all wiring for signs of damage. Contact Pacbrake support for replacement harness if necessary.</li> </ul>
Switch is damaged.	<ul> <li>See Membrane Switch troubleshooting section.</li> </ul>
Actuator is damaged.	• Remove wiring harness and ensure coil resistance is equal to $2 \pm 0.2 \Omega$ across pins 2 and 4 and replace valve assembly if necessary.
	<ul> <li>Perform Manual Trip and listen for movement to determine if it is seized.</li> </ul>
System is not receiving adequate power.	<ul> <li>Ensure system voltage is not less than 10V and replace/charge battery if necessary.</li> <li>Check fuse and replace if necessary.</li> </ul>





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Cause	Solution
PowerGuard Controller is not programmed for the correct trip speed.	• Use <u>TEST Mode</u> to ensure the controller was programmed correctly. Refer to the PowerGuard Programming Manual for more information.
Speed sensor is not correctly sensing the engine speed.	• See Speed Sensor troubleshooting below.
Secondary Set-Point is enabled/disabled and is causing the system to trip at the incorrect speed.	• Depending on your application, ensure that the Secondary Set-Point is correctly enabled/disabled.
Actuator is damaged.	<ul> <li>Remove wiring harness and ensure coil resistance is equal to 2 ± 0.2 Ω across pins 2 and 4 and replace valve assembly if necessary.</li> <li>Perform Manual Trip and listen for movement to determine if it is seized.</li> </ul>
System is not receiving adequate power.	<ul> <li>Ensure system voltage is not less than 10V and replace/charge battery if necessary.</li> <li>Check fuse and replace if necessary.</li> </ul>
Wiring harness is loose.	• Ensure all connectors are fully seated.
Wiring harness is damaged.	<ul> <li>Inspect all wiring for signs of damage. Contact Pacbrake support for replacement harness if necessary.</li> </ul>

# Automatic shutdown function fails to actuate valve at programmed Trip Speed

# Green Light on membrane switch is not flashing while engine is running – indicating the system is not active and the RPM is not being monitored

Cause	Solution
Speed sensor is not correctly sensing the engine speed.	• See Speed Sensor troubleshooting section.
System is not receiving adequate power.	<ul> <li>Ensure system voltage is not less than 10V and replace/charge battery if necessary.</li> </ul>
	• Check fuse and replace if necessary.
Wiring harness is loose.	• Ensure all connectors are fully seated.
Wiring harness is damaged.	<ul> <li>Inspect all wiring for signs of damage. Contact Pacbrake support for replacement harness if necessary.</li> </ul>
Membrane Switch is damaged.	• See Membrane Switch troubleshooting section.



Cause	Solution
Wiring harness is loose.	• Ensure all connectors are fully seated.
Wiring harness is damaged.	<ul> <li>Inspect all wiring for signs of damage. Contact Pacbrake support for replacement harness if necessary.</li> </ul>
System is not receiving adequate power.	<ul> <li>Ensure system voltage is not less than 10V and replace/charge battery if necessary.</li> <li>Check fuse and replace if necessary.</li> </ul>
Membrane Switch is damaged.	<ul> <li>Check to see if switch is responsive to button presses and Manual Trip.</li> <li>Check that both lights flash when both buttons are held down for 5 seconds.</li> <li>Contact Pacbrake support for replacement switch if necessary.</li> </ul>

## Membrane switch is unresponsive and neither light flashes

# Speed sensor is not correctly sensing engine speed

Cause	Solution
Wiring harness is loose.	• Ensure all connectors are fully seated.
Sensor is damaged.	<ul> <li>Inspect sensor and wiring leads for visible signs of damage. Contact Pacbrake support for replacement sensor if necessary.</li> </ul>
Gear tooth sensor is not installed to the correct depth.	<ul> <li>Ensure push-in type sensor is fully inserted and correctly torqued.</li> <li>Ensure thread-in type sensor was fully threaded into port so that it contacts flywheel teeth and then backed off ½ turn. Remove sensor and measure depth of port to confirm.</li> <li>Use bottoming tap to clear impeding dirt and burrs from port threads.</li> <li>Ensure sensor is centered over the flywheel teeth.</li> </ul>
Hall Effect (3 Wire) sensor is faulty.	<ul> <li>Test by using a 12VDC power source to supply power to Pin A and ground to Pin B of sensor. Use multi-meter to ensure that 5VDC is being read at Pin C of the sensor when it is away from a steel plate. The reading should drop to 0VDC when the sensor is touching the plate.</li> <li>NOTE: C50192 sensor will output 12VDC at Pin C instead of 5VDC.</li> <li>Contact Pacbrake support for replacement sensor if necessary.</li> </ul>
Variable Reluctance (2 Wire) sensor or R-Terminal Harness is faulty.	<ul> <li>With sensor/harness installed on engine, use multi-meter to ensure that frequency of VAC output at sensor/harness leads changes with changes in RPM.</li> <li>Contact Pacbrake support for replacement sensor if necessary.</li> </ul>

# Unable to program trip speed; lights slowly flash alternatingly

Cause	Solution
Speed sensor is not correctly	• Soo Spood Sonsor troubleshooting sastion
sensing the engine speed.	• See Speed Sensor troubleshooting section.
Membrane switch is	• See Membrane Switch troubleshooting section.
unresponsive	



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