





L6456 • ECN 1-1941

PLEASE NOTE:

Store this document in your vehicle glove box or with your important engine documents for future reference.

800.663.0096

www.powerhalt.com



IMPORTANT: Prior to proceeding:

- Ensure all wiring harness connections are securely connected to their mates.
- Inspect all wiring for signs of damage or wear that could cause electrical shorts or discontinuities.

WARNING:

- Do NOT cycle power until instructed to do so. In certain cases, cycling the power can cause the system to fail.
- Do NOT operate engine with any harness connections disconnected. This is dangerous and could cause valve to trip.
- Unnecessary connection and disconnection of harness connections wears out plating on electrical contacts and will affect continuity.
- Do NOT disassemble any value or system components. Doing so will void the owner's warranty.

Engine fails to shut down when valve actuates

Cause	Solution
There is a leak in the system	
allowing air to continue entering	 Inspect all piping/hosing for leaks and repair/patch.
the engine.	

Valve fails to remain open

Cause	Solution
Valve is being forced to close due to manual override.	 Ensure toggle switch is not activated. Ensure all connectors are fully seated. Inspect all wiring for signs of damage. Identify valve serial number and contact Pacbrake support for replacement harness if necessary.
Valve is being forced to close due to False Trip.	• See Causes and Solutions for False Trip.
Latching mechanism is damaged.	 Inspect valve reset mechanism for any visible damage.
Actuator is damaged.	 Perform Manual Trip and listen for movement to determine if it is seized. Remove wiring harness and ensure coil resistance is equal to 0.1522Ω ± 6% (12V system) or 0.5409Ω ± 6% (24V system)@ 25°C. Identify valve serial number and contact Pacbrake support.

Valve opens/closes too slowly or not all the way

Cause	Solution
Valve is obstructed.	 Inspect valve for any obstructions and remove if possible.
	 Attempt to manually press flap open/closed while feeling for any binding.



Cause	Solution
Wiring harness is loose.	• Ensure all connectors are fully seated.
Wiring harness is damaged.	 Inspect all wiring for signs of damage. Identify valve serial number and contact Pacbrake support for replacement harness if necessary.
Switch is damaged.	 Disconnect switch and check for electrical continuity. Identify valve serial number and contact Pacbrake support for replacement switch if necessary.
System is not receiving adequate power.	 Check fuses and replace if necessary. Ensure battery voltage is not less than 10V (12V system) or 20V (24V system) and replace/charge battery if necessary. Ensure alternator is functioning correctly.
Actuator is damaged.	 Perform Manual Trip and listen for movement to determine if it is seized. Remove wiring harness and ensure coil resistance is equal to 0.1522Ω ± 6% (12V system) or 0.5409Ω ± 6% (24V system)@ 25°C. Identify valve serial number and contact Pacbrake support.

Manual Override Function fails to actuate the valve

Automatic shutdown function fails to actuate valve at programmed Trip Speed

Cause	Solution
Wiring harness is loose.	• Ensure all connectors are fully seated.
Wiring harness is damaged.	 Inspect all wiring for signs of damage. Identify valve serial number and contact Pacbrake support for replacement harness if necessary.
System is not receiving adequate power.	 Check fuses and replace if necessary. Ensure battery voltage is not less than 10V (12V system) or 20V (24V system) and replace/charge battery if necessary. Ensure alternator is functioning correctly.
PowerGuard Controller is not programmed for correct trip speed.	• Use <u>TEST Mode</u> to ensure controller was programmed correctly. Refer to PowerGuard Programming Manual for more information.
Gear tooth sensor is not correctly sensing engine speed.	• See Gear Tooth Sensor troubleshooting below.
Actuator is damaged.	 Perform Manual Trip and listen for movement to determine if it is seized. Remove wiring harness and ensure coil resistance is equal to 0.1522Ω ± 6% (12V system) or 0.5409Ω ± 6% (24V system)@ 25°C. Identify valve serial number and contact Pacbrake support.

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Cause	Solution
Wiring harness is loose.	• Ensure all connectors are fully seated.
Wiring harness is damaged.	 Inspect all wiring for signs of damage. Contact Pacbrake support for replacement harness if necessary.
PowerGuard Controller is not programmed for correct trip speed.	• Use <u>TEST Mode</u> to ensure controller was programmed correctly. Refer to PowerGuard Programming Manual for more information.
Gear tooth sensor is not correctly sensing engine speed.	• See Gear Tooth Sensor troubleshooting below.

False Trip: System has automatically shut down the engine at the incorrect engine speed

Green LED Indicator on controller is not flashing while engine is running – indicating the system is not active and the RPM is not being monitored

Cause	Solution
Wiring harness is loose.	• Ensure all connectors are fully seated.
Wiring harness is damaged.	 Inspect all wiring for signs of damage. Contact Pacbrake support for replacement harness if necessary.
System is not receiving adequate power.	 Ensure battery voltage is not less than 10V (12V system) or 20V (24V system) and replace/charge battery if necessary. Ensure alternator is functioning correctly. Check fuses and replace if necessary.
Buttons/lights are damaged.	 Identify valve serial number and contact Pacbrake support for replacement controller if necessary.
PowerGuard Controller was not correctly programmed.	• Use <u>SET Mode</u> to correctly program controller. Refer to PowerGuard Programming Manual for more information.
Gear tooth sensor is not correctly sensing engine speed.	• See Gear Tooth Sensor troubleshooting below.

Controller is unresponsive and neither LED indicator flashes

Cause	Solution
Wiring harness is loose.	• Ensure all connectors are fully seated.
Wiring harness is damaged.	 Inspect all wiring for signs of damage. Contact Pacbrake support for replacement harness if necessary.
System is not receiving adequate power.	 Ensure battery voltage is not less than 10V (12V system) or 20V (24V system) and replace/charge battery if necessary. Ensure alternator is functioning correctly. Check fuses and replace if necessary.
Buttons/lights are damaged.	 Identify valve serial number and contact Pacbrake support for replacement controller if necessary.



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Engine will not start

Cause	Solution
Valve does not remain open or is stuck in closed position.	 Confirm if red LED indicator is illuminated. Attempt to manually reset the valve position with the reset knob. Attempt to actuate the valve with the manual override function. Listen for valve movement. Inspect the valve for any obstructions and remove if possible. Ensure all wiring harness connectors are fully seated. Inspect all wiring for signs of damage. Contact Pacbrake support for replacement harness if necessary.

Gear tooth sensor is not correctly sensing engine speed

Cause	Solution
Wiring harness is loose.	• Ensure all connectors are fully seated.
Sensor is damaged.	 Inspect sensor and wiring leads for visible signs of damage. Contact Pacbrake support for replacement sensor if necessary.
Gear tooth sensor is not installed to the correct depth.	 Ensure push-in type sensor is fully inserted and correctly torqued. Ensure thread-in type sensor was fully threaded into port so that it contacts flywheel teeth and then backed off ½ turn. Remove sensor and measure depth of port to confirm. Use bottoming tap to clear impeding dirt and burrs from port threads. Ensure sensor is centered over flywheel teeth
Gear tooth sensor is faulty.	 Test by using a 12VDC power source to supply power to Pin A and ground to Pin B of sensor. Use multi-meter to ensure that 5VDC is being read at Pin C of the sensor when it is away from a steel plate. The reading should drop to 0VDC when the sensor is touching the plate. Identify valve serial number and contact Pacbrake support for replacement sensor if necessary.

Unable to program trip speed; lights slowly flash alternatingly

Cause	Solution
Speed sensor is not correctly	• See Speed Sensor troubleshooting section.
sensing the engine speed.	
Buttons are damaged.	 Identify valve serial number and contact Pacbrake support for replacement controller if necessary.

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